



Safety Data Sheet according to (EC) No 1907/2006

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Loctite 7455

SDS No. : 173277
V004.2

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Replaces version from: 12.03.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Loctite 7455

Contains:

n-Heptane

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
activator

1.3. Details of the supplier of the safety data sheet

Henkel Ltd
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000
Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Flammable liquids	Category 2
H225 Highly flammable liquid and vapor.	
Skin irritation	Category 2
H315 Causes skin irritation.	
Specific target organ toxicity - single exposure	Category 3
H336 May cause drowsiness or dizziness.	
Target organ: Central Nervous System	
Aspiration hazard	Category 1
H304 May be fatal if swallowed and enters airways.	
Acute hazards to the aquatic environment	Category 1
H400 Very toxic to aquatic life.	
Chronic hazards to the aquatic environment	Category 1
H410 Very toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Signal word:

Danger

Hazard statement:

H225 Highly flammable liquid and vapor.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H336 May cause drowsiness or dizziness.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statement:
Prevention

P210 Keep away from heat/open flames/hot surfaces. - No smoking.
P261 Avoid breathing vapours.
P273 Avoid release to the environment.

Precautionary statement:
Response

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor.
P302+P352 IF ON SKIN: Wash with plenty of water.
P331 Do NOT induce vomiting.

2.3. Other hazards

None if used properly.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Solvent based activator.

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
n-Heptane 142-82-5	205-563-8 01-2119475515-33	> 80- < 100 %	Flam. Liq. 2 H225 Asp. Tox. 1 H304 Skin Irrit. 2 H315 STOT SE 3 H336 Aquatic Acute 1 H400 Aquatic Chronic 1 H410
Methylcyclohexane 108-87-2	203-624-3 01-2119486992-20	> 1- < 10 %	Flam. Liq. 2 H225 Asp. Tox. 1 H304 Skin Irrit. 2 H315 STOT SE 3 H336 Aquatic Chronic 2 H411
octane [and isomers] 111-65-9	203-892-1	> 1- < 5 %	Flam. Liq. 2 H225 Skin Irrit. 2 H315 STOT SE 3 H336 Aquatic Acute 1 H400 Asp. Tox. 1 H304 Aquatic Chronic 1 H410
N,N-Dimethyl-p-toluidine 99-97-8	202-805-4	> 0,1- < 1 %	STOT RE 2 H373 Aquatic Chronic 3 H412 Acute Tox. 3; Inhalation H331 Acute Tox. 3; Dermal H311 Acute Tox. 3; Oral H301

**For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.**

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Move to fresh air.
Seek medical advice.

Skin contact:

Rinse with running water and soap.
Seek medical advice.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.
Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

ASPIRATION: Coughing, shortness of breath, nausea. Delayed effect: bronchopneumonia or pulmonary oedema

Vapors may cause drowsiness and dizziness.

4.3. Indication of any immediate medical attention and special treatment needed

Small amounts of liquid aspirated into the respiratory system during ingestion or from vomiting may cause bronchopneumonia or pulmonary oedema.

Do not induce vomiting.

Seek medical attention from a specialist.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Foam, extinguishing powder, carbon dioxide.

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

Oxides of carbon, oxides of nitrogen, irritating organic vapors.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact.

Remove sources of ignition.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

Wipe up using absorbent material.

Store in a partly filled, closed container until disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.

Keep away from sources of ignition - no smoking.

Vapours should be extracted to avoid inhalation.

See advice in section 8

Hygiene measures:

- Good industrial hygiene practices should be observed.
- Wash hands before work breaks and after finishing work.
- Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Store in original container at temperatures 8 - 21°C. (46.4 - 69.8°F)
Do not store near sources of heat or ignition, or reactive materials.

7.3. Specific end use(s)

activator

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Heptane 142-82-5 [N-HEPTANE]	500	2.085	Time Weighted Average (TWA):		EH40 WEL
Heptane 142-82-5 [N-HEPTANE]	500	2.085	Time Weighted Average (TWA):	Indicative	ECTLV

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
n-Heptane 142-82-5	Workers	Dermal	Long term exposure - systemic effects		300 mg/kg bw/day	
n-Heptane 142-82-5	Workers	Inhalation	Long term exposure - systemic effects		2085 mg/m ³	
n-Heptane 142-82-5	general population	Dermal	Long term exposure - systemic effects		149 mg/kg bw/day	
n-Heptane 142-82-5	general population	Inhalation	Long term exposure - systemic effects		447 mg/m ³	
n-Heptane 142-82-5	general population	oral	Long term exposure - systemic effects		149 mg/kg bw/day	
Methylcyclohexane 108-87-2	Workers	Dermal	Long term exposure - systemic effects		773 mg/kg bw/day	
Methylcyclohexane 108-87-2	Workers	Inhalation	Long term exposure - systemic effects		2035 mg/m ³	
Methylcyclohexane 108-87-2	general population	Dermal	Long term exposure - systemic effects		699 mg/kg bw/day	
Methylcyclohexane 108-87-2	general population	Inhalation	Long term exposure - systemic effects		608 mg/m ³	
Methylcyclohexane 108-87-2	general population	oral	Long term exposure - systemic effects		699 mg/kg bw/day	

Biological Exposure Indices:

None

8.2. Exposure controls:

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Wear protective glasses.

Skin protection:

Suitable protective clothing

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	liquid colourless
Odor	Aliphatic
Odour threshold	No data available / Not applicable
pH	Not applicable
Initial boiling point	96 - 98 °C (204.8 - 208.4 °F)
Flash point	-2 °C (28.4 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure	46,7 mbar
Density (ρ)	0,68 g/cm ³
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Not miscible
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	
lower	1,1 % (V)
upper	6,7 % (V)
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density (Air = 1)	3,5
Oxidising properties	No data available / Not applicable

9.2. Other information

Ignition temperature 203 °C (397.4 °F)

SECTION 10: Stability and reactivity**10.1. Reactivity**

Strong oxidizing agents.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoidNo decomposition if used according to specifications.
Heat, flames, sparks and other sources of ignition.**10.5. Incompatible materials**

See section reactivity

10.6. Hazardous decomposition products

None if used for intended purpose.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

STOT-single exposure:

May cause drowsiness or dizziness.

Oral toxicity:

May be fatal if swallowed and enters airways.

Skin irritation:

Causes skin irritation.

Eye irritation:

Prolonged or repeated contact may cause eye irritation.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Methylcyclohexane 108-87-2	LD50	> 5.840 mg/kg	oral		rat	

Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
n-Heptane 142-82-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		Ames Test

SECTION 12: Ecological information**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity**Ecotoxicity:**

Do not empty into drains / surface water / ground water.
Very toxic to aquatic life with long lasting effects.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
n-Heptane 142-82-5	LC50	> 220 - 270 mg/l	Fish	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
n-Heptane 142-82-5	EC50	1,5 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methylcyclohexane 108-87-2	EC50	147.000 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
octane [and isomers] 111-65-9	EC50	0,38 mg/l	Daphnia		Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

12.2. Persistence and degradability**Persistence and Biodegradability:**

The product is not biodegradable.

12.3. Bioaccumulative potential / 12.4. Mobility in soil**Mobility:**

Cured adhesives are immobile.

Bioaccumulative potential:

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
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n-Heptane 142-82-5	4,66					OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)
Methylcyclohexane 108-87-2	3,61					
octane [and isomers] 111-65-9	5,18					OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)
N,N-Dimethyl-p-toluidine 99-97-8	2,81				25 °C	

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
n-Heptane 142-82-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Methylcyclohexane 108-87-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
N,N-Dimethyl-p-toluidine 99-97-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of according to regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

14 06 03 - other solvents and solvent mixtures

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information**14.1. UN number**

ADR	1206
RID	1206
ADN	1206
IMDG	1206
IATA	1206

14.2. UN proper shipping name

ADR	HEPTANES (solution)
RID	HEPTANES (solution)
ADN	HEPTANES (solution)
IMDG	HEPTANES (solution)
IATA	Heptanes (solution)

14.3. Transport hazard class(es)

ADR	3
RID	3
ADN	3
IMDG	3
IATA	3

14.4. Packaging group

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

14.5. Environmental hazards

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Environmentally Hazardous
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (D/E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content 100 %
(1999/13/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H225 Highly flammable liquid and vapor.
- H301 Toxic if swallowed.
- H304 May be fatal if swallowed and enters airways.
- H311 Toxic in contact with skin.
- H315 Causes skin irritation.
- H331 Toxic if inhaled.
- H336 May cause drowsiness or dizziness.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Label elements (DPD):

F - Highly flammable

Xn - Harmful

N - Dangerous for the environment



Risk phrases:

- R11 Highly flammable.
- R38 Irritating to skin.
- R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
- R65 Harmful: may cause lung damage if swallowed.
- R67 Vapours may cause drowsiness and dizziness.

Safety phrases:

- S16 Keep away from sources of ignition - No smoking.
- S23 Do not breathe vapour.
- S28 After contact with skin, wash immediately with plenty of water and soap.
- S61 Avoid release to the environment. Refer to special instructions/Safety data sheets.
- S62 If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.

Contains:

n-Heptane

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