



## Safety Data Sheet according to (EC) No 1907/2006

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Loctite 7031

SDS No. : 179513  
V004.3

Revision: 21.05.2015

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Replaces version from: 27.06.2014

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Loctite 7031

#### Contains:

n-Heptane

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
activator

#### 1.3. Details of the supplier of the safety data sheet

Henkel Limited  
2 Bishop Square Business Park  
AL109EY Herfordshire Hatfield

Great Britain

Phone: +44 1606 593933  
Fax-no.: +44 1606 863762

ua-productsafety.uk@uk.henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Flammable aerosols	Category 1
H222 Extremely flammable aerosol.	
H229 Pressurised container: May burst if heated.	
Skin irritation	Category 2
H315 Causes skin irritation.	
Specific target organ toxicity - single exposure	Category 3
H336 May cause drowsiness or dizziness.	
Target organ: Central Nervous System	
Acute hazards to the aquatic environment	Category 1
H400 Very toxic to aquatic life.	
Chronic hazards to the aquatic environment	Category 1
H410 Very toxic to aquatic life with long lasting effects.	

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:**



**Signal word:**

Danger

**Hazard statement:**

H222 Extremely flammable aerosol.  
H229 Pressurised container: May burst if heated.  
H315 Causes skin irritation.  
H336 May cause drowsiness or dizziness.  
H410 Very toxic to aquatic life with long lasting effects.

**Precautionary statement:**

P251 Do not pierce or burn, even after use.  
P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.  
P211 Do not spray on an open flame or other ignition source.  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.  
No smoking.  
P102 Keep out of reach of children.

**Precautionary statement:  
Prevention**

P261 Avoid breathing spray.  
P273 Avoid release to the environment.

**Precautionary statement:  
Response**

P302+P352 IF ON SKIN: Wash with plenty of water.

**2.3. Other hazards**

The aerosol container is under pressure. Do not expose to high temperatures.

**SECTION 3: Composition/information on ingredients**

**3.2. Mixtures**

**General chemical description:**

Primer

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

<b>Hazardous components CAS-No.</b>	<b>EC Number REACH-Reg No.</b>	<b>content</b>	<b>Classification</b>
n-Heptane 142-82-5	205-563-8 01-2119475515-33	>= 50- < 100 %	Flam. Liq. 2 H225 Asp. Tox. 1 H304 Skin Irrit. 2 H315 STOT SE 3 H336 Aquatic Acute 1 H400 Aquatic Chronic 1 H410
Propane 74-98-6	200-827-9 01-2119486944-21	>= 10- < 20 %	Flam. Gas 1 H220 Press. Gas H280
Methylcyclohexane 108-87-2	203-624-3 01-2119486992-20	>= 5- < 10 %	Flam. Liq. 2 H225 Asp. Tox. 1 H304 Skin Irrit. 2 H315 STOT SE 3 H336 Aquatic Chronic 2 H411
octane [and isomers] 111-65-9	203-892-1	>= 2,5- < 5 %	Flam. Liq. 2 H225 Skin Irrit. 2 H315 STOT SE 3 H336 Aquatic Acute 1 H400 Asp. Tox. 1 H304 Aquatic Chronic 1 H410

**For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.**

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.

Obtain medical attention if irritation persists.

**Eye contact:**

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

Vapors may cause drowsiness and dizziness.

SKIN: Redness, inflammation.

Prolonged or repeated contact may cause eye irritation.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

**SECTION 5: Firefighting measures**

**5.1. Extinguishing media**

**Suitable extinguishing media:**

Foam, extinguishing powder, carbon dioxide.

**5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus.

**Additional information:**

In case of fire, keep containers cool with water spray.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Remove sources of ignition.

Ensure adequate ventilation.

**6.2. Environmental precautions**

Do not let product enter drains.

**6.3. Methods and material for containment and cleaning up**

Wipe up using absorbent material.

Store in a partly filled, closed container until disposal.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Keep away from sources of ignition - no smoking.

Vapours should be extracted to avoid inhalation.

Use only in well-ventilated areas.

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in a cool, dry place.

Do not store near sources of heat or ignition, or reactive materials.

**7.3. Specific end use(s)**

activator

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational Exposure Limits

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Heptane 142-82-5 [N-HEPTANE]	500	2.085	Time Weighted Average (TWA):		EH40 WEL
Heptane 142-82-5 [N-HEPTANE]	500	2.085	Time Weighted Average (TWA):	Indicative	ECTLV

#### Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
n-Heptane 142-82-5	Workers	Dermal	Long term exposure - systemic effects		300 mg/kg bw/day	
n-Heptane 142-82-5	Workers	Inhalation	Long term exposure - systemic effects		2085 mg/m <sup>3</sup>	
n-Heptane 142-82-5	general population	Dermal	Long term exposure - systemic effects		149 mg/kg bw/day	
n-Heptane 142-82-5	general population	Inhalation	Long term exposure - systemic effects		447 mg/m <sup>3</sup>	
n-Heptane 142-82-5	general population	oral	Long term exposure - systemic effects		149 mg/kg bw/day	
Methylcyclohexane 108-87-2	Workers	Dermal	Long term exposure - systemic effects		773 mg/kg bw/day	
Methylcyclohexane 108-87-2	Workers	Inhalation	Long term exposure - systemic effects		2035 mg/m <sup>3</sup>	
Methylcyclohexane 108-87-2	general population	Dermal	Long term exposure - systemic effects		699 mg/kg bw/day	
Methylcyclohexane 108-87-2	general population	Inhalation	Long term exposure - systemic effects		608 mg/m <sup>3</sup>	
Methylcyclohexane 108-87-2	general population	oral	Long term exposure - systemic effects		699 mg/kg bw/day	

#### Biological Exposure Indices:

None

#### 8.2. Exposure controls:

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Wear protective glasses.

**Skin protection:**

Suitable protective clothing

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance	liquid colourless
Odor	pungent
Odour threshold	No data available / Not applicable
pH	Not applicable
Initial boiling point	97 - 99 °C (206.6 - 210.2 °F)
Flash point	Not applicable
Decomposition temperature	No data available / Not applicable
Vapour pressure (20 °C (68 °F))	45,5 mbar
Density ( )	0,68 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Not miscible
Solubility (qualitative) (Solvent: Acetone)	Miscible
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	
lower	1 %(V)
upper	7 %(V)
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**9.2. Other information**

No data available / Not applicable

**SECTION 10: Stability and reactivity****10.1. Reactivity**

Strong oxidizing agents.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

No decomposition if used according to specifications.

**10.5. Incompatible materials**

None if used properly.

**10.6. Hazardous decomposition products**

None known.

**SECTION 11: Toxicological information****11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**STOT-single exposure:**

May cause drowsiness or dizziness.

**Oral toxicity:**

Ingestion of large quantities may cause liver or kidney damage.

**Skin irritation:**

Solvent may remove essential oils from the skin making it susceptible to attack from other chemicals.  
Causes skin irritation.

**Eye irritation:**

May cause mild irritation to the eyes.

**Acute oral toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Methylcyclohexane 108-87-2	LD50	> 5.840 mg/kg	oral		rat	

**Acute inhalative toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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**Acute dermal toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
n-Heptane 142-82-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		Ames Test
Propane 74-98-6	negative with metabolic activation	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)

## SECTION 12: Ecological information

### General ecological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

### 12.1. Toxicity

#### Ecotoxicity:

Do not empty into drains / surface water / ground water.

Very toxic to aquatic life.

Very toxic to aquatic life with long lasting effects.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
n-Heptane 142-82-5	LC50	> 220 - 270 mg/l	Fish	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
n-Heptane 142-82-5	EC50	1,5 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methylcyclohexane 108-87-2	EC50	147.000 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
octane [and isomers] 111-65-9	EC50	0,38 mg/l	Daphnia		Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

### 12.2. Persistence and degradability

#### Persistence and Biodegradability:

No data available.

### 12.3. Bioaccumulative potential / 12.4. Mobility in soil

#### Mobility:

The product evaporates readily.

#### Bioaccumulative potential:

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
n-Heptane 142-82-5	4,66					OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Methylcyclohexane 108-87-2	3,61					
octane [and isomers] 111-65-9	5,18					OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

### 12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB

n-Heptane 142-82-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Propane 74-98-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Methylcyclohexane 108-87-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Other adverse effects

No data available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product disposal:

Dispose of according to regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

14 06 03 - other solvents and solvent mixtures

**SECTION 14: Transport information****14.1. UN number**

ADR	1950
RID	1950
ADN	1950
IMDG	1950
IATA	1950

**14.2. UN proper shipping name**

ADR	AEROSOLS
RID	AEROSOLS
ADN	AEROSOLS
IMDG	AEROSOLS (n-Heptane)
IATA	Aerosols, flammable

**14.3. Transport hazard class(es)**

ADR	2.1
RID	2.1
ADN	2.1
IMDG	2.1
IATA	2.1

**14.4. Packaging group**

ADR  
RID  
ADN  
IMDG  
IATA

**14.5. Environmental hazards**

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Environmentally Hazardous
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable Tunnelcode: (D)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content 100 %  
(1999/13/EC)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H220 Extremely flammable gas.
- H225 Highly flammable liquid and vapor.
- H280 Contains gas under pressure; may explode if heated.
- H304 May be fatal if swallowed and enters airways.
- H315 Causes skin irritation.
- H336 May cause drowsiness or dizziness.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.

**Further information:**

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Label elements (DPD):**

F+ - Extremely flammable

Xi - Irritant

N - Dangerous for the environment



**Risk phrases:**

- R12 Extremely flammable.
- R38 Irritating to skin.
- R67 Vapours may cause drowsiness and dizziness.
- R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Safety phrases:**

- S23 Do not breathe spray.
- S28 After contact with skin, wash immediately with plenty of water and soap.
- S61 Avoid release to the environment. Refer to special instructions/Safety data sheets.

**Additional labeling:**

Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material. Keep away from sources of ignition - No smoking. Keep out of the reach of children

**Contains:**

- n-Heptane,
- Methylcyclohexane

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**